	REV.	DESCRIPTION OF CHANGE			INITIALS	DATE
	0	INITIAL ISSUE ADDED FINISH SPEC.			RR	
	_ '	•	ADDED FINISH SPEC.		KK	30/12/08
NOTES						
1. REMOVE AL	L BURRS AND BE	REAK SHARP EDGES.				
2. ALL ALUMINUM PARTS TO BE THOROUGHLY DEGREASED, ALODINED, PRIMED, AND PAINTED PER S3001 PRIOR TO ASSEMBLY. RO.31 RO.13 TYP DRILL F (0.257) THRU 1.44 0.44 0.44						
DRILL 17/64 (0.2656) X 0.75 DEEP (01) BRACKET						
INSTALL 1/4-28 HELICOIL						
1 3591-4CN 1 80120		B HELICOIL ET	6061-T6 ALUMINUM	QQ-A-200/8 3	5.0 X 1.0 BAR	
01 PART NO	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK	SIZE
QTY			LIST OF MATERIALS			
THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THE INFORMATION CONTAINED THEREON.	APPROVALS DATE DRAWN: JEFF CLARKE 23 MAY 2008 CHECKED: E. BURGOIN UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:		AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, TZE 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca BELL 205A-1, 212, 412 SERIES ALPINE SHOULDER BELT MODIFICATION BRACKET FABRICATION			
ACTICE —— INFORMATION AND DATA WHICH O DESIGN LTD. THIS DRAWING, OF, MAY NOT BE REPRODUCED, N ANY MANNER, NOR USED FOR JT THE WRITTEN CONSENT OF ACCEPTING THIS DRAWING FOR FIENT AGREES TO HOLD AERO TROM THE USE, OR MISUSE, OF TORMATION CONTAINED THEREON.	DECIMALS X.XXX ±0.0 X.XX ±0.0 X.XX ±0.0	03	SCALE 1 : 1		REV.	